



Environmentally friendly manufacturing

To ensure that our manufacturing operations have little to no negative environmental impact, Nightingale engages in the following activities:

- We use plastic and metal components that contain recycled materials.
- We use non-toxic, epoxy powder coat paints virtually free of all volatile organic compounds (VOCs) and ozone depleting substances (ODSs).
- All foam and urethane components used are manufactured without the use of CFC or HCFC blowing agents, helping prevent further depletion of the ozone layer. Through improved quality control of raw materials and improved efficiency in the molding process, our foam waste has been virtually eliminated.
- The metal components in our products are die-cast aluminum or steel, both of which are 100% recyclable.
- We offer a variety of fabric lines with 100% recycled content.
- Our wood suppliers in the US, Canada, and Europe are responsible partners who comply with guidelines from the FSC (Forest Stewardship Council) and its European counterpart, the PEFC.
- We minimize waste generated during the manufacturing process by adhering to our ISO 9002:1994 Quality Management Procedures, both within our manufacturing facility and at our subcontractors' facilities.
- An extensive renovation of our manufacturing facility dramatically reduced our energy consumption and improved the health and safety within our building. Our new lighting and fan system has reduced our power consumption by more than 30%.